

# Adapter Plate to the DP Stage0 Dolly Instructions

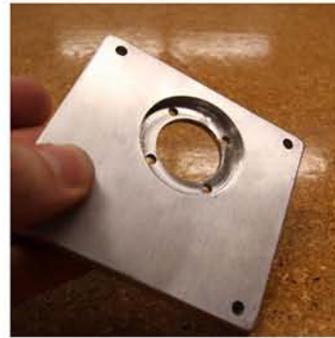
Before you start your adapter plate to Stage0 Dolly assembly, you should have the following items in shown below.



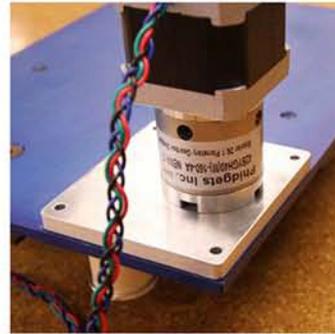
- Adapter Plate to the DP Stage0 Dolly
- (4) 3mm button-head cap screws
- (4) 8/32 thumb screws
- 2mm hex key
- Geared Stepper Motor with Molex connector
- Stage 0 Dolly carriage

**(This kit assumes you already have a Stage 0 motorized set up with belt, drive pulley, idler pulleys, and belt clips)**

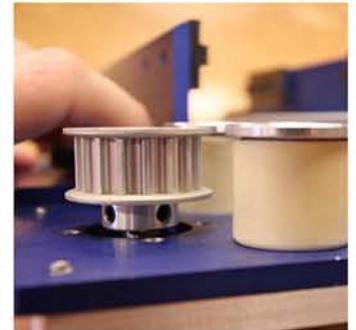
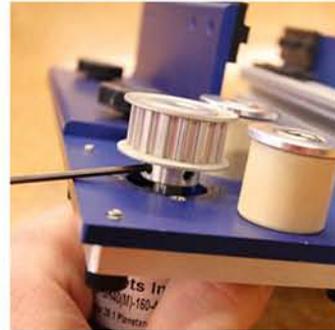
**Step 1:** Attach the geared stepper motor to the Stage 0 Adapter Plate using the 3mm button-head cap screws in the orientation seen to the right.



**Step 2:** Mount the adapter plate and the geared stepper motor to the Stage 0 carriage using the thumb screws in the orientation seen to the right.



**Step 3:** Attach the pulley to the motor on the underside of the cart.



**NOTE:** When removing and installing pulleys, on any motor, there is a risk of marring the shafts, which can later make pulley removal difficult. When removing the pulley, always make sure both set-screws are fully disengage.

**TIP:** If you notice the fit is tight, using fine grit sand paper against the shaft can remove this marring.